

## EVALUATION OF THE PERKINELMER LACTOSCOPE™ 300 FT-IR INFRARED ANALYSER

The LactoScope™ 300 is an FTIR infrared analyser (400-4000  $\text{cm}^{-1}$ ) (interféromètre Dynascan™) manufactured and commercialised by PerkinElmer. It is used for the determination of the composition components (fat, protein, lactose, dry matter) in liquid dairy products as milk, cream and whey.

The apparatus is connected to a computer with a touch screen. All the operations (analysis, cleaning, calibration) are carried out through the ResultsPlus™ program. The modification of the prediction models can be done by adjusting the slope and/or the bias, the calculations are done directly by the software. The « zero » measurement is carried out automatically every hour, and the cleaning is automatic and programmable. Results can be exported in different file formats (.pdf; .xls; .csv).

The instrument used in this study was:

- LactoScope™ 300
- Serial number: 113207
- ResultsPlus™ version 3.20.21643.0



The instrument was installed by PerkinElmer in a temperature controlled room (20-23 °C – air conditioning), without direct sunlight.

Due to an apparatus problem, the tests on the cow milk matrix were carried out on a second apparatus after checking the short-term stability.

The characteristics of this instrument were:

- LactoScope™ 300
- Serial number: 300028

A cleaning solution [40 ml of Cleaning Solution GA00071042 in 1l of demineralised water (conductivity < 5  $\mu\text{S}/\text{cm}$ ), conservation 4 weeks at room temperature] and a zero solution [30 ml of ZERO standard GA00271012 in 1l of demineralised water (conductivity < 5  $\mu\text{S}/\text{cm}$ ), conservation 2 weeks at room temperature] are required.

### THE TESTS

The evaluation tests were performed in ACTALIA Cecalait's physico-chemistry laboratory from April to June 2022. After preliminary tests of stability, the repeatability and accuracy on tank raw cow milk, tank raw goat milk, cream, whey and milk retentate for fat, true protein, dry matter and total nitrogen were evaluated.

The accuracy of the instrument was evaluated according to the following standardised methods:

- |                     |   |
|---------------------|---|
| - Fat in milk:      | Gerber method according to ISO 19662 IDF 238      |
| - Fat in goat milk: | Gerber method according to ISO 19662 IDF 238      |
| - Fat in cream:     | Röse-Gottlieb method according to ISO 2450 IDF 16 |
| - Fat in whey :     | Röse-Gottlieb method according to ISO 1211 IDF 1  |
| - Protein in milk:  | Amido black method according to NF V04-216        |
| - Total nitrogen:   | Kjeldahl method according to ISO 8968-1 IDF 20-1  |
| - Dry matter:       | Oven method according to ISO 6731 IDF 21          |

## 1. EVALUATION OF THE SHORT-TERM STABILITY

The short-term stability was by analysing 3 samples of raw milk with preservative (Bronopol 0.02 % final), with different concentration levels of fat and protein, in triplicate, every 15-20 minutes to obtain at least 20 sequences.

To evaluate the stability of the instrument, the repeatability and reproducibility were calculated by level.

	Level 1	Level 2	Level 3
Fat (g/l)	38	53	75
Protein (g/l)	32	40	55

**Table 1:** Content of the samples used for the short-term stability evaluation

The following table presents the results obtained:

		M	Sr	Sr(%)	SR	SR(%)	r	R
Fat (g/kg)	Level 1	37.302	0.1340	0.359%	0.1763	0.473%	0.371	0.488
	Level 2	53.058	0.0829	0.156%	0.1869	0.352%	0.230	0.518
	Level 3	73.872	0.0825	0.112%	0.2353	0.319%	0.228	0.652
Protein (g/kg)	Level 1	32.731	0.0444	0.136%	0.1453	0.444%	0.123	0.403
	Level 2	40.043	0.0730	0.182%	0.1604	0.401%	0.202	0.444
	Level 3	56.165	0.1281	0.228%	0.2020	0.360%	0.355	0.559
Dry matter (g/kg)	Level 1	124.347	0.2371	0.191%	0.3815	0.307%	0.657	1.057
	Level 2	147.864	0.2003	0.135%	0.3844	0.260%	0.555	1.065
	Level 3	185.287	0.2348	0.127%	0.4308	0.233%	0.650	1.193

**Table 2:** LactoScope™ 300 stability criteria for fat, protein and dry matter<sup>1</sup>

The results for levels 1 and 2 indicate that the standard deviations of repeatability for fat and protein are below the limits required in ISO 8196-3|IDF 128-3 standard for milk with an average fat and protein content (0.28 g/kg). For milk with a high fat and protein content (level 3), the results indicate that the standard deviations of repeatability for fat and protein are also below the limits required in ISO 8196-3|IDF 128-3 standard for milk with a high fat and protein content (0.56 g/kg).

As no standardised value exists for dry matter, it can be noted that the reproducibility of the instrument (R) is lower than the reproducibility of the reference value (2.00 g/kg).

Following a instrument problem, repeatability and accuracy on the cow's milk matrix were evaluated on the instrument No. 300028. The short-term stability of the apparatus used for the cow's milk evaluation was verified under the same conditions as for the instrument above. The results obtained are of the same order and comply with the requirements of standard ISO 8196-3|IDF 128-3.

## 2. EVALUATION OF THE REPEATABILITY

The repeatability of the instrument was performed by analysing:

- for tank raw cow milk: 45 samples of tank raw milk from a French plant (West of France).
- for goat milk: 33 samples of goat milk from a French plant (South-West of France).
- for cream: 22 samples of cream from a French plant (West of France)
- for whey: 22 samples of whey from a 3 cheese factories (East of France).
- for retentate: 23 skim milk protein retentate samples. The samples were reconstituted from 5 samples of retentate from a dairy plant in the west of France and skimmed milk in order to obtain a range of 100 to 150 g/kg of dry matter.

Bronopol was added to the samples to give a final concentration of 0.02 %. They were analysed (after heating at  $40 \pm 2$  °C and  $37 \pm 2$  °C for cream) in consecutive duplicate.

For raw cow milk and goat milk, the instrument was precalibrated using ACTALIA Cecalait's mid-infrared median range standard reference materials (SRM (ETG 04 LMIR)). For the other matrices, the samples were analysed without prior adjustment of the manufacturer's prediction model (slope at 1 and bias at 0). Repeatability is calculated from duplicate results obtained from the complete data set or after elimination of outliers (Cochran test at 5% threshold) for the criteria fat, protein and dry matter.

<sup>1</sup> M: mean; S<sub>r</sub> and S<sub>R</sub> (S<sub>r</sub>% and S<sub>R</sub>%): absolute (and relative) standard deviation of repeatability and reproducibility; r and R: maximum deviation of repeatability and reproducibility in 95 % of cases.

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The following table presents the results obtained:

		n	min	max	M	S <sub>r</sub>	S <sub>r</sub> %	r
Tank raw cow milk	Fat (g/kg)	45	28.80	45.20	42.08	0.067	0.16%	0.185
	Protein (g/kg)	45	32.60	35.00	33.72	0.078	0.23%	0.217
	Dry matter (g/kg)	45	119.60	137.20	133.68	0.515	0.39%	1.427
Goat milk	Fat (g/kg)	32	35.70	41.40	38.69	0.139	0.36%	0.386
	Protein (g/kg)	33	31.90	35.00	33.37	0.059	0.18%	0.164
	Dry matter (g/kg)	33	118.30	126.50	122.64	0.267	0.22%	0.740
Cream	Fat (g/kg)	21	401.70	410.20	404.40	0.440	0.11%	1.218
	Dry matter (g/kg)	22	453.00	471.90	466.83	0.673	0.14%	1.863
Whey	Fat (g/kg)	22	1.10	8.00	5.00	0.080	1.60%	0.221
	Total nitrogen (g/kg)	22	8.40	12.70	10.10	0.161	1.59%	0.446
	Dry matter (g/kg)	21	56.70	71.30	66.53	0.389	0.58%	1.076
Retentate	Total nitrogen (g/kg)	23	50.50	101.90	81.17	0.181	0.22%	0.502
	Dry matter (g/kg)	23	103.10	151.30	132.24	0.354	0.27%	0.979

**Table 3:** LactoScope™ 300 repeatability criteria for fat, protein, dry matter and total nitrogen in tank raw cow milk, goat milk, cream, whey and retentate samples<sup>2</sup>

It can be noted that:

- for tank raw cow milk: for fat and true protein content, the standard deviations of repeatability are lower than the requirements of the ISO 8196-3|IDF 128-3 standard (S<sub>r</sub> < 0.14 g/kg). For dry matter, the standard deviation of repeatability is higher than the results for the other components and higher than the repeatability standard deviation of the reference method (S<sub>r</sub> = 0.36 g/kg).
- for goat milk: for fat and true protein content, the standard deviations of repeatability are lower than the requirements of the ISO 8196-3|IDF 128-3 standard (S<sub>r</sub> < 0.14 g/kg). For dry matter, the standard deviation of repeatability is higher than the results for the other components and lower than the repeatability standard deviation of the reference method (S<sub>r</sub> = 0.36 g/kg).
- for cream: as no standardised value exists for cream, it can be noted that the standard deviations of repeatability for fat and dry matter obtained with the instrument are lower than the standard deviations obtained with the reference methods: S<sub>r</sub> = 0.44 g/kg vs 0.72 g/kg for fat; and 0.67 g/kg vs 0.72 g/kg for dry matter.
- for whey: as no standardised value exists for whey, it can be noted that the standard deviations of repeatability for fat and total nitrogen obtained with the instrument are lower than the standard deviations obtained with the reference methods: S<sub>r</sub> = 0.080 g/kg vs 0.13 g/kg for fat; and 0.161 g/kg vs 0.18 g/kg for total nitrogen. For dry matter, the standard deviation obtained with the instrument is close to the standard deviation obtained with the reference method (S<sub>r</sub> = 0.389 g/kg vs 0.36 g/kg).
- for retentate: as no standardised value exists for retentate, it can be noted that the standard deviation of repeatability for total nitrogen obtained with the instrument is equivalent to the standard deviation obtained with the reference method (S<sub>r</sub> = 0.181 g/kg vs 0.18 g/kg). For dry matter, the standard deviation obtained with the instrument is lower than the standard deviation obtained with the reference method (S<sub>r</sub> = 0.354 g/kg vs 1.08 g/kg).

### 3. EVALUATION OF THE ACCURACY

The accuracy of the instrument was evaluated by using the same samples than those used for the repeatability evaluation. The mean of the duplicates of the results obtained in the repeatability evaluation was used for the calculation of the results. Outliers samples (samples whose regression residues are greater than 2 times the standard deviation of deviations: P at 5 %) have been discarded.

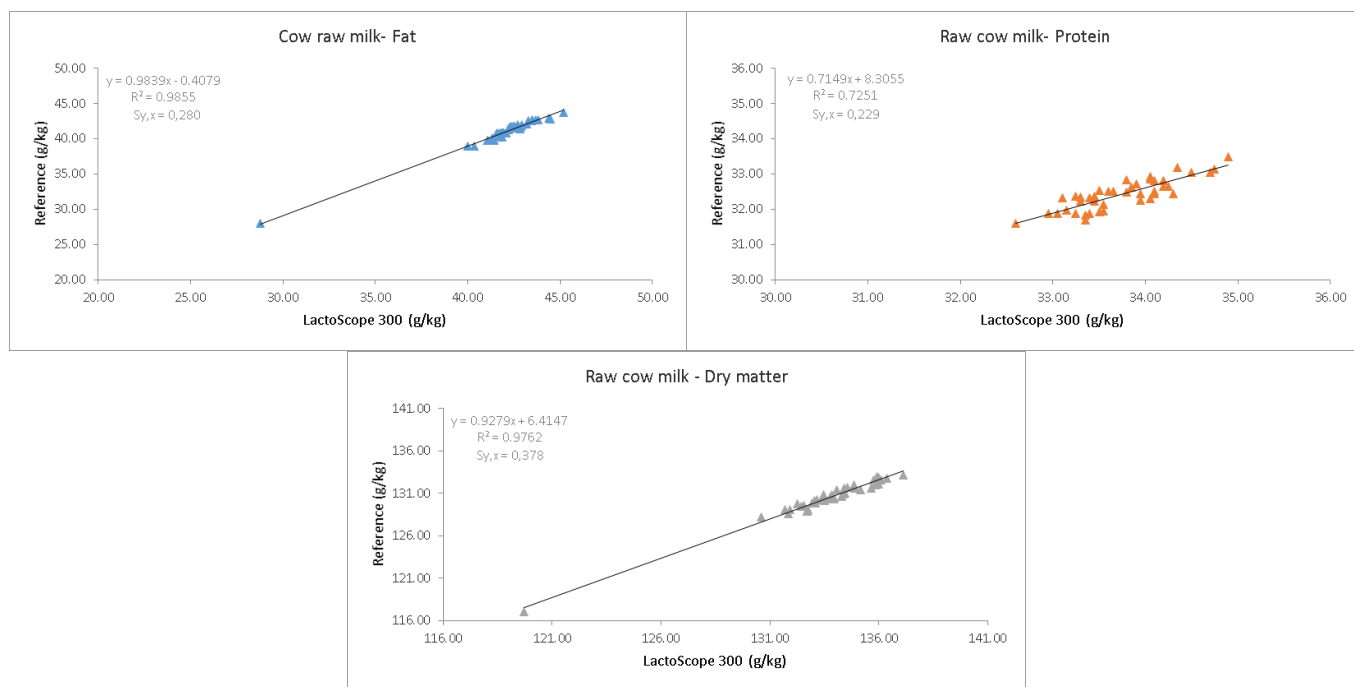
The following table presents the results obtained:

		n	min	max	X	S <sub>x</sub>	d	S <sub>d</sub>	S <sub>y,x</sub>	S <sub>y,x</sub> %	b	a
Tank raw cow milk	Fat (g/kg)	43	28.80	45.20	42.03	2.32	1.083	0.279	0.280	0.68%	0.984	-0.408
	Protein (g/kg)	43	32.60	34.90	33.74	0.51	1.314	0.269	0.229	0.71%	0.715	8.305
	Dry matter (g/kg)	45	119.70	137.10	133.68	2.57	3.229	0.417	0.378	0.29%	0.928	6.415

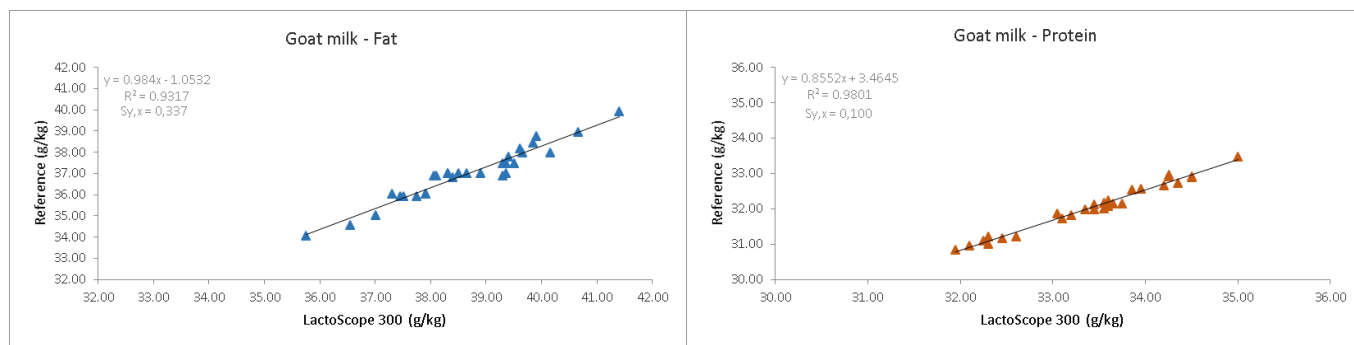
<sup>2</sup> N: number of the results; min and max: minimum and maximum values; M: mean of the results; S<sub>r</sub> (S<sub>r</sub>%): absolute (and relative) standard deviation; r: maximum deviation of repeatability in 95 % of cases

Goat milk	Fat (g/kg)	30	35.75	41.40	38.66	1.24	1.672	0.332	0.337	0.91%	0.984	-1.053
	Protein (g/kg)	29	31.95	35.00	33.44	0.80	1.378	0.152	0.100	0.31%	0.855	3.464
	Dry matter (g/kg)	32	118.35	126.45	122.70	2.00	-0.689	0.457	0.356	0.29%	0.853	18.729
Cream	Fat (g/kg)	19	402.00	410.20	404.27	2.28	-21.474	3.412	3.135	0.74%	0.325	294.323
	Dry matter (g/kg)	20	454.20	470.20	466.56	3.18	-11.503	3.534	1.361	0.28%	-0.029	491.722
Whey	Fat (g/kg)	21	1.10	7.15	4.86	1.71	0.445	0.597	0.605	13.72%	0.920	-0.055
	Total nitrogen (g/kg)	20	8.60	12.40	10.27	1.18	0.497	0.597	0.467	4.78%	0.670	2.889
	Dry matter (g/kg)	19	56.80	70.75	66.23	4.19	-3.154	0.950	0.678	0.98%	0.836	13.991
Retentate	Total nitrogen (g/kg)	20	50.55	101.65	83.46	15.84	4.158	1.164	0.336	0.42%	0.929	1.728
	Dry matter (g/kg)	22	103.40	150.85	132.99	14.99	-3.561	0.513	0.505	0.37%	1.009	2.299

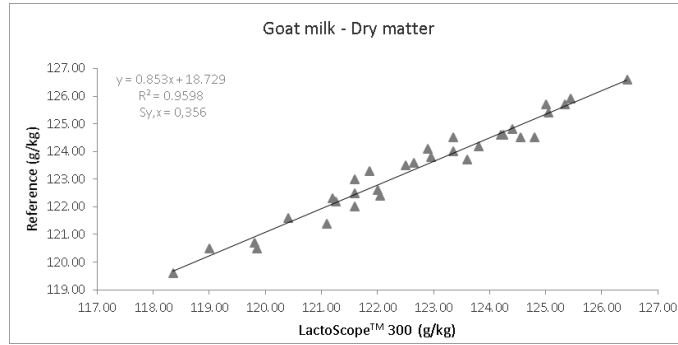
**Table 4: LactoScope™ 300 accuracy criteria for fat, protein, dry matter and total nitrogen in tank raw cow milk, goat milk, cream, whey and retentate samples <sup>3</sup>**



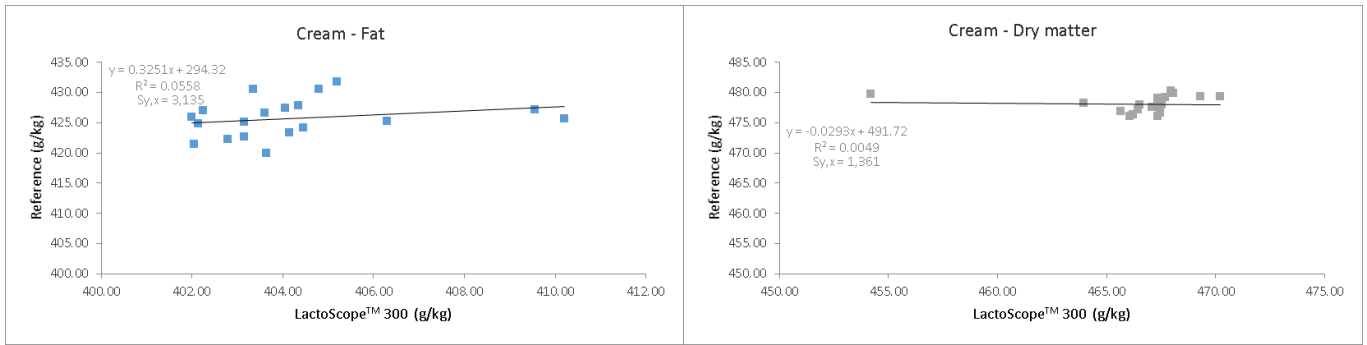
**Figure 1: Relation between LactoScope™ 300 and reference results for fat, protein and dry matter in raw cow milk**



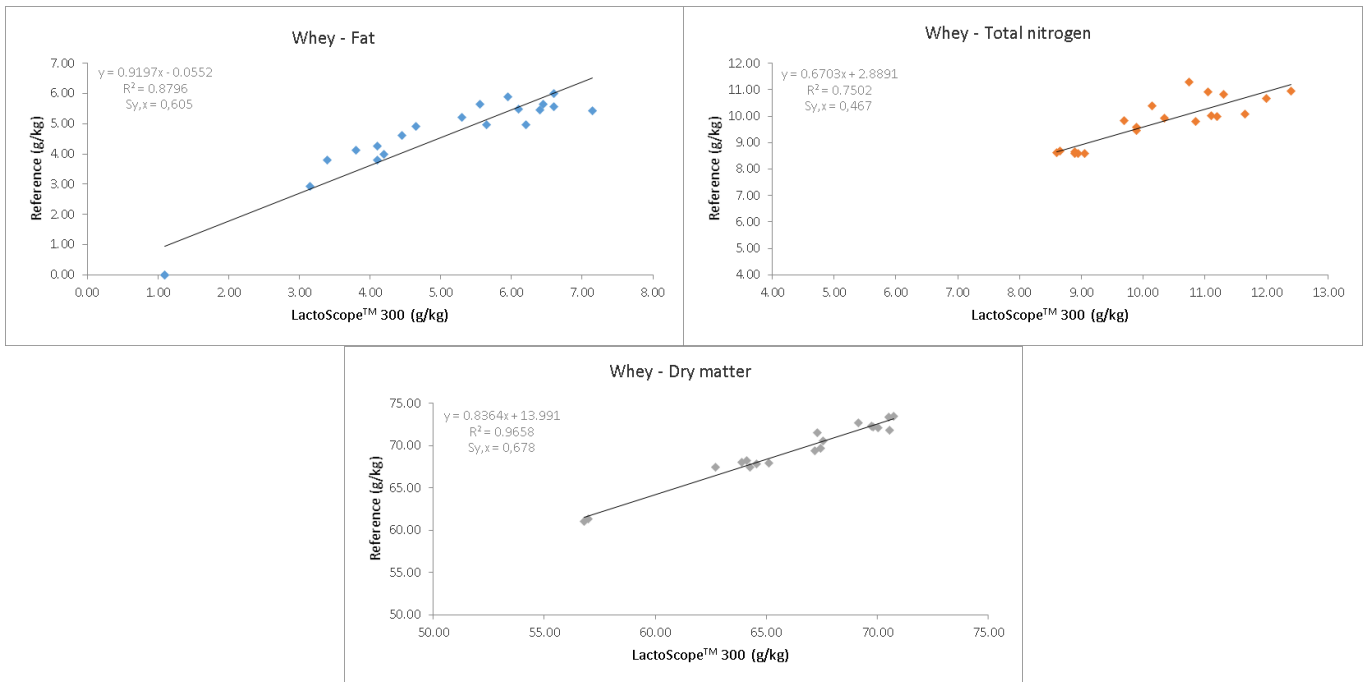
<sup>3</sup> n, min, max: number of results, minimum and maximum values ; Y: mean of the results using the reference method ; Sy: standard deviation of the results from the reference method; d, Sd: mean and standard deviation of deviations; Sy,x (Sy,x%): absolute (and relative) residual standard deviation; b,a: slope and intercept of the linear regression



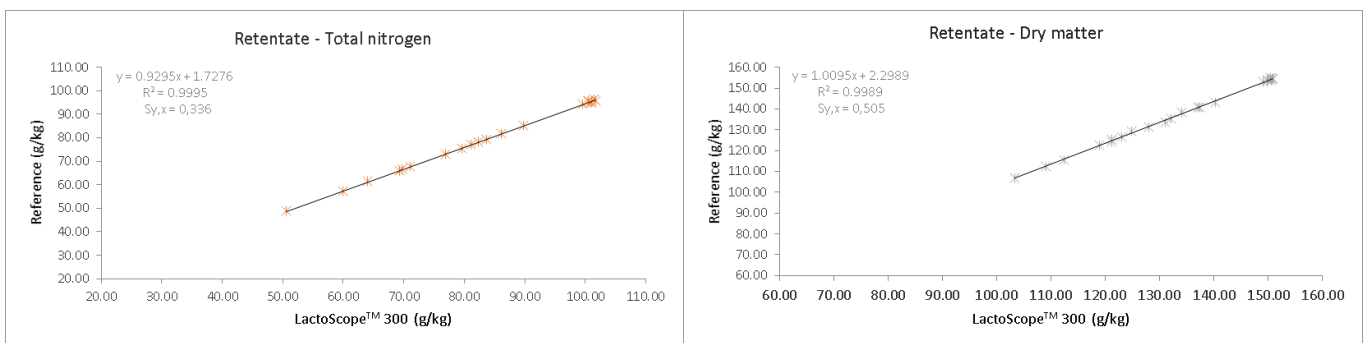
**Figure 2:** Relation between LactoScope™ 300 and reference results for fat, protein and dry matter in goat milk



**Figure 3:** Relation between LactoScope™ 300 and reference results for fat and dry matter in cream



**Figure 4:** Relation between LactoScope™ 300 and reference results for fat, total nitrogen and dry matter in whey



**Figure 5:** Relation between LactoScope™ 300 and reference results for total nitrogen and dry matter in retentate

Concerning the relation between LactoScope™ 300 and reference method results, it can be noted that:

- for tank raw cow milk:

The residual standard deviations of linear regression obtained are equal to 0.280 g of fat/kg, 0.229 g of protein/kg, and 0.378 g of dry matter/kg. The estimation precision of the instrument is therefore  $\pm 0.56$  g/kg ( $\pm 2 \times 0.280$  g/kg) for fat,  $\pm 0.46$  g/kg ( $\pm 2 \times 0.229$  g/kg) for protein, and  $\pm 0.76$  g/kg ( $\pm 2 \times 0.378$  g/kg) for dry matter.

- for goat milk:

The residual standard deviations of linear regression obtained are equal to 0.337 g of fat/kg, 0.100 g of protein/kg, and 0.356 g of dry matter/kg. The estimation precision of the instrument is therefore  $\pm 0.67$  g/kg ( $\pm 2 \times 0.337$  g/kg) for fat,  $\pm 0.20$  g/kg ( $\pm 2 \times 0.100$  g/kg) for protein, and  $\pm 0.712$  g/kg ( $\pm 2 \times 0.356$  g/kg) for dry matter.

- for cream:

The residual standard deviations of linear regression obtained are equal to 3.135 g of fat/kg and 1.361 g of dry matter/kg. The estimation precision of the instrument is therefore  $\pm 6.27$  g/kg ( $\pm 2 \times 3.135$  g/kg) for fat, and  $\pm 2.72$  g/kg ( $\pm 2 \times 1.361$  g/kg) for dry matter.

- for whey:

The residual standard deviations of linear regression obtained are equal to 0.605 g of fat/kg, 0.467 g of total nitrogen/kg, and 0.678 g of dry matter/kg. The estimation precision of the instrument is therefore  $\pm 1.21$  g/kg ( $\pm 2 \times 0.605$  g/kg) for fat,  $\pm 0.934$  g/100 g ( $\pm 2 \times 0.467$  g/kg) for total nitrogen, and  $\pm 1.356$  g/kg ( $\pm 2 \times 0.678$  g/kg) for dry matter.

- for retentate:

The residual standard deviations of linear regression obtained are equal to 0.336 g of total nitrogen/kg, and 0.505 g of dry matter/kg. The estimation precision of the instrument is therefore  $\pm 0.672$  g/kg ( $\pm 2 \times 0.336$  g/kg) for total nitrogen, and  $\pm 1.01$  g/kg ( $\pm 2 \times 0.505$  g/kg) for dry matter.

#### 4. CONCLUSION

We can conclude that the short-term stability of the instrument is in accordance with the requirements of the ISO 8196-3|IDF 128-3 standard.

Concerning the repeatability of the instrument, the results for fat and protein in milk are in conformity with limits of the ISO 9622|IDF 141 standard. For the other products and criteria, the results obtained are in accordance with the recommendations of the ISO 8196-3|IDF 128-3 standard, or lower or near to the repeatability limits of the corresponding reference method.

Concerning the precision, no standardised requirements exist for the products tested during this evaluation (tank raw milk, goat milk, cream, whey and milk retentate).

*According to the evaluation report of the LactoScope™ 300 – M. ESTEVES, A. OUDOTTE et Ph. TROSSAT – April-June 2022*